

54285 DeRen

Work Order ID 52159

Thursday, September 17, 2009 9:22:02 AM



Page 1

Item ID: D206-628-013

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Heli-Access-Step LH

Start Date: 9/17/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 10/2/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

BP mr

Date:

09-9-17

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A 11N-D206-628 Rev ~~N/A~~ F

HJ

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-013 CHG-002

CHG-004

8 02/12/07

HJ for BG 09/12/04

PER ECN 1118

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

9/12/4

sf (42)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

2) 8 02/12/07

(44)

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Item ID: D206-628-013

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Setup Start



Revision ID: N/A

Stop



Item Name: Heli-Access-Step LH

Start Date: 9/17/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 10/2/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
| 130 | Packaging | 0.00 | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D206-628-013 □ Location: <u>A</u> □ PPP Rev: <u>X</u> | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

9/12/07 450

09/12/07 JF
MF 09-12-07

Picklist Print

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Page 1

Work Order ID: 52159

Parent Item: D206-628-013RevN/A

Parent Item Name: Heli-Access-Step LH

Comments:

Start Date: 9/17/2009

Required Date: 10/2/2009

Start Qty: 4.00

Required Qty: 4.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

AN3C4A 1 x2

Purchased

No

120

Each

400.0000

8.0000



BOLT

A111



M113121 9/12/14 sl

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

400

112082

14

112314

140

112612

246

AN4C13A 1 x4

Purchased

No

120

Each

95.0000

16.0000



BOLT



9/12/14 sl 92

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

95

105289

3

106785

12

108084

50

110159

30

16x

Picklist Print

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Required Date: 10/2/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| AN4C14A Bolt | | Purchased | No | | | 120 | Each | 143.0000 | 16.0000 | | 9/17/09 | SP |

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

143

107087

1

111902

142

AN4C15A

Bolt

Purchased

No

120

Each

99.0000

16.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

99

103915

1

111819

98

16x
8x

M113339 M111819

9/17/09 5L (4)

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Start Date: 9/17/2009

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Comments:

Start Qty: 4.00

Required Qty: 4.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| AN960C10 WASHER | K2 | Purchased | No | | | 120 | Each | 661.0000 | 8.0000 | | 9/12/4 | SP |

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

661

106302

91

108473

1

109148

12

109165

49

111819

40

111965

468

AN960C416L

Purchased

No

120

Each

1,112.000 96.0000

WASHER

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

44

104925

44

Main Warehouse

ST

1068

111808

63

111916

5

112612

1000

D2731-3RevC

Manufactured

No

120

Each

0.0000 8.0000

Mounting Lug

Shop Packet Print

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Parent Item Name: Heli-Access-Step LH

Start Date: 9/17/2009

Required Date: 10/2/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

D2731-7RevC1 +2 Manufactured No

120

Each

0.0000

8.0000



Mounting Lug

D2732RevB1 180 300" 5 Manufactured No

120

f

168.4430

8.0000



Rubber Extrusion

messaged 9/12/14

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

168.443

38509

24.62

43118

143.823

D2841-041RevB +1 Manufactured No

120

Each

0.0000

4.0000



Step Assembly, 206 Float

D2845RevA +2 Manufactured No

120

Each

13.0000

8.0000



Arm

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

13

37339

3

39830

10

D3394-041RevB +2 Manufactured No

120

Each

0.0000

8.0000



Lug Assembly

B9758 9/12/14 SP

9/12/14 SP

8x each

B53914 9/12/14 (3) (4)

9/12/14 SP

850

B47970 9/12/14 SP 40

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Parent Item Name: Heli-Access-Step LH

Start Date: 9/17/2009

Required Date: 10/2/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D3394-043RevB | x2 | Manufactured | No | | | 120 | Each | 0.0000 | 8.0000 | | | |
| Lug Assembly MS21043-4 | x12 | Purchased | No | | | 120 | Each | 1,397.000 | 48.0000 | | | |
| Nut | | | | | | | | | | | | |

B44521 9/12/4 sl
9/12/4 sl

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 40

104603 40

Main Warehouse

ST 1357

111819 35

112243 22

112314 1000

112492 300

NAS1515H3 x2 Purchased No



Washer

120 Each 494.0000 8.0000

x2



9/12/4 sl 450

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 494

109268 259

110397 87

111268 148

8x

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Parent Item Name: Heli-Access-Step LH

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Comments:

Start Qty: 4.00

Required Qty: 4.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| NAS1515H4L | 724 | Purchased | No | | | 120 | Each | 462.0000 | 96.0000 | | | |
| | | | | | | | | | | | | |
| WASHER | | | | | | | | | | | | |

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

40

103691

40

Main Warehouse

ST

422

111359

22

112492

400

9/18/24

(40) 50

9650

5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

| Qty -013 | Qty -014 | Qty -023 | Qty -024 | Qty -033 | Qty -034 | Part Number | Description |
|-------------|-------------|-------------|-------------|-------------|-------------|--------------|------------------------------------|
| X | | | | | | D206-628-013 | 206 A/B FLOAT STEP INST. LH |
| | X | | | | | D206-628-014 | 206 A/B FLOAT STEP INST. RH |
| | | X | | | | D206-628-023 | 206 L/L1/L3/L4 FLOAT STEP INST. LH |
| | | | X | | | D206-628-024 | 206 L/L1/L3/L4 FLOAT STEP INST. RH |
| | | | | X | | D206-628-033 | 407 FLOAT STEP INST. LH |
| | | | | | X | D206-628-034 | 407 FLOAT STEP INST. RH |
| 2 | 2 | | | 4 | 4 | D2731-3 | MOUNTING LUG |
| 2 | 2 | 4 | 4 | | | D2731-7 | MOUNTING LUG |
| 8 | 8 | 8 | 8 | 8 | 8 | D2732-030 | RUBBER CUSHION |
| 1 | | | | | | D2841-041 | FLOAT STEP ASSEMBLY LH |
| | 1 | | | | | D2841-042 | FLOAT STEP ASSEMBLY RH |
| | | 1 | | 1 | | D2842-041 | FLOAT STEP ASSEMBLY LH |
| | | | 1 | | 1 | D2842-042 | FLOAT STEP ASSEMBLY RH |
| | | 2 | 2 | 2 | 2 | D2844-1 | ARM |
| | | 1 | 1 | 1 | 1 | D2844-3 | ARM |
| 2 | 2 | | | | | D2845 | ARM |
| 2 | 2 | | | 4 | 4 | D3394-041 | MOUNTING LUG |
| 2 | 2 | | | 4 | 4 | *D3394-1 | *MOUNTING LUG |
| 4 | 4 | | | 8 | 8 | *MS35489-93 | *GROMMET |
| 2 | 2 | 4 | 4 | | | D3394-043 | MOUNTING LUG |
| 2 | 2 | 4 | 4 | | | *D3394-3 | *MOUNTING LUG |
| 4 | 4 | 8 | 8 | | | *MS35489-93 | *GROMMET |
| 2 | 2 | 3 | 3 | 3 | 3 | AN3C4A | BOLT |
| 4 | 4 | | | | | AN4C13A | BOLT |
| 4 | 4 | 4 | 4 | 8 | 8 | AN4C14A | BOLT |
| 4 | 4 | 8 | 8 | 4 | 4 | AN4C15A | BOLT |
| 2 | 2 | 3 | 3 | 3 | 3 | AN960C10 | WASHER |
| 24 | 24 | 24 | 24 | 24 | 24 | AN960C416L | WASHER |
| 24 | 24 | 24 | 24 | 24 | 24 | NAS1515H4L | WASHER |
| 12 | 12 | 12 | 12 | 12 | 12 | MS21043-4 | NUT |
| 2 | 2 | 3 | 3 | 3 | 3 | NAS1515H3 | WASHER |

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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